	Application No.	Applicant(s)	
	10/713,862	SUZUKI ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Deborah Yee	1742	
The MAILING DATE of this communication apperall claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	olication. If not includ will be mailed in due	ed course. <b>THIS</b>
1. A This communication is responsive to applicant's amendment	nt and remarks dated 9-23-05.		
2. ☑ The allowed claim(s) is/are <u>1-5</u> .			
<ul> <li>3.</li></ul>			
2. Certified copies of the priority documents have	been received in Application No	<u> </u>	
3. Copies of the certified copies of the priority do	cuments have been received in this	national stage applica	tion from the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the re	quirements
4. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which give			IOTICE OF
5. CORRECTED DRAWINGS ( as "replacement sheets") mus	t be submitted.		
(a) I including changes required by the Notice of Draftspers	on's Patent Drawing Review (PTO-	948) attached	
1) I hereto or 2) to Paper No./Mail Date			
(b) including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or in the O	ffice action of	
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in the			back) of
<ol> <li>DEPOSIT OF and/or INFORMATION about the depo- attached Examiner's comment regarding REQUIREMENT I</li> </ol>	sit of BIOLOGICAL MATERIAL n FOR THE DEPOSIT OF BIOLOGIC	nust be submitted. I AL MATERIAL.	Note the
Attachment(s) 1. ☐ Notice of References Cited (PTO-892)	5. ☐ Notice of Informal P	atent Application (PT)	Դ_152\
2. ☐ Notice of Neterences offed (1 10-032)	6. ☐ Interview Summary	,	5-102)
	Paper No./Mail Dat	e	
<ol> <li>Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date</li> </ol>	8), 7. 🛛 Examiner's Amendn	nent/Comment	
Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛛 Examiner's Stateme	nt of Reasons for Allo	wance
	9.		

## **DETAILED ACTION**

## **EXAMINER'S AMENDMENT**

1. An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

The application has been amended as follows:

To correct grammatical error, in claim 4, line 8, "a hot-rolling step until a forming step" has been changed to –a hot-rolling step before a forming step---.

## Allowable Subject Matter

- 1. Claims 1 to 5 are allowed.
- 2. The following is an examiner's statement of reasons for allowance: The art of record does not teach or fairly suggest the ferritic stainless steel, as claimed, having good machinability and characterized by a composition containing 0.5 to 6% Cu with one or more of tin and Indium not less than 0.005% in total, wherein the structure has Cu-enriched particles with a concentration of tin and/or Indium not less than 10 mass%, said particles being dispersed at 0.2 vol% or more in a ferritic or martensitic matrix; and its method of making comprising the steps of subjecting said steel to aging within a range of 500-900C for one hour or longer, at least one time after a hot-rolling step and before a forming step to a final product.

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3. Applicant has discovered that by adding 0.005 mass% or more of Sn and/or Indium to the claimed stainless steel alloy composition containing 0.5 to 6% Cu, the tin and/or Indium are condensed at a ratio of 10 mass% or more in Cu-enriched particles, and converted to a low-melting Cu-Sn or Cu-In alloy. In short, the low-melting Cu-enriched particles are dispersed as debris with big accumulation of dislocations, so as to promote lubrication between a steel material and a machining tool, resulting in remarkable prolongation of tool life. Criticality of the Cu –enriched particles with concentration of tin and/or Indium not less than 10 mass% and said particles being dispersed at 0.2vol% or more in the matrix, and its process of aging is established by the comparative test data on pages 24 to 38 in applicant's specification.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Deborah Yee whose telephone number is 571-272-1253. The examiner can normally be reached on Monday-Friday from 6:00 to 3:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King can be reached on 571-272-1244. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Deborab Yee

Primary Examiner

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